GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS EN 10028-6 P355QL2 I 1.8869

Standard Specification for Flat Products Made of Steels for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - BS EN 10028-6 P355QL2 I 1.8869 Flat Products Made of Steels for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel

Chemical Composition		
Carbon	C %	0.160 max.
Silicon	Si %	0.400 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.020 max.
Sulphur	S %	0.005 max.
Nitrogen	N %	0.015 max.
Boron	B %	0.005 max.
Chromium	Cr %	0.300 max.
Molybdenum	Mo %	0.250 max.
Copper	Cu %	0.300 max.
Niobium	Nb %	0.050 max.
Nickel	Ni %	0.500 max.
Titanium	Ti %	0.030 max.
Vanadium	V %	0.060 max.
Zirconium	Zr %	0.050 max.

Chemical Composition		
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
Heat Treatment		
As-Raw or Quenching & Tempering		
Mechanical Properties		
Tensile Strength in Mpa	490 - 630	
Yield Strength in Mpa	355 min.	
Elongation in %	22 min.	
Reduction of Area in %	-	
Hardness in HB	-	
Impact in Joule	80 @ RT	

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
EN 10028-6 P 355 QL 2	AFNOR NF	France	Steel
EN 10028-6 P 355 QL 2	UNI	Italy	Steel
10028-6 P 355 QL 1	EN	European Union	Steel
10028-6 P 355 QH	EN	European Union	Steel
10028-6 1.8866	EN	European Union	Steel
10028-6 1.8867	EN	European Union	Steel
10028-6 1.8868	EN	European Union	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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